

LEER® HF 350M

WITH LEER'S EXCLUSIVE



INSTALLATION INSTRUCTIONS & OWNER'S MANUAL

Thank you for purchasing the LEER® HF 350M hard tri-fold tonneau cover. At LEER, we looked at ways to make it better, front to back and inside out. We engineered components with new innovations at every point including our CYNC™ latching system (patented). The result is a tri-fold that's unlike any cover on the road today.

NOTICE TO INSTALLER: It is recommended you take time to read these instructions before installing the cover even if already familiar with the product. Improvements are often made without prior notice. Always handle the cover and components with care to avoid damage. If you find a part missing or defective, or if you have trouble installing this product, please have the model number ready (located on a tag under the first panel) and call your dealer. When done, these instructions and warranty information must be given to the customer to keep.

NOTICE TO CUSTOMER: Before using this product, read the operating instructions, maintenance and safety sections of this owner's manual and save for future reference. Your new LEER tonneau must be registered to make the warranty valid. Registration information can be found on the back page.

FOR YOUR RECORDS

DATE PURCHASED: _____
SERIAL NUMBER: _____
LEER RETAILER: _____

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***Unpack components and inspect for missing or damaged components.
Open the truck's tailgate and clean truck bed if dirty.***

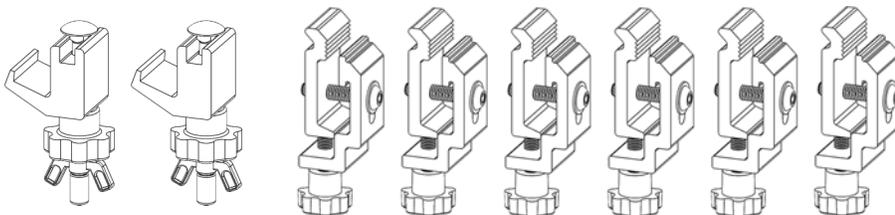
MASTER CARTON COMPONENTS

- 1 HARD COVER ASSEMBLY (A)
- 1 HARDWARE PACKAGE (See Details Below)



HARDWARE BOX CONTENTS

- 1 EACH LEFT HAND RAIL
- 1 EACH RIGHT HAND RAIL
- 6 EACH CLAMP ASSEMBLY (STYLE VARIES PER CLAMP KIT)
- 2 EACH KNOB TIE DOWN
- 1 EACH BUTYL TAPE
- 1 EACH 2.5MM ALLEN WRENCH
- 1 EACH 5MM ALLEN WRENCH



INSTALLATION INSTRUCTIONS

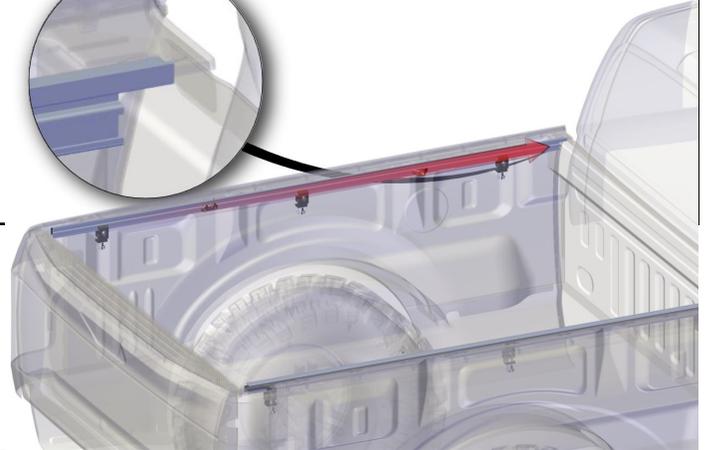
1 PRE-PREPARATION



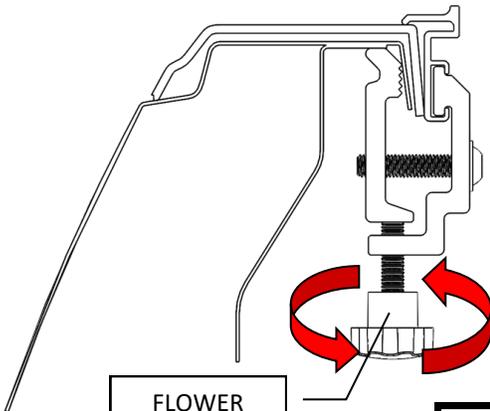
**WASH TRUCK BOX
IF DIRTY**

2 INSTALLING RAIL SYSTEM

**PLACE LEFT HAND RAIL NOTCH
FLUSH AS SHOWN. (INSTALL SAME ON RIGHT SIDE)**



3 INSTALLING CLAMPS



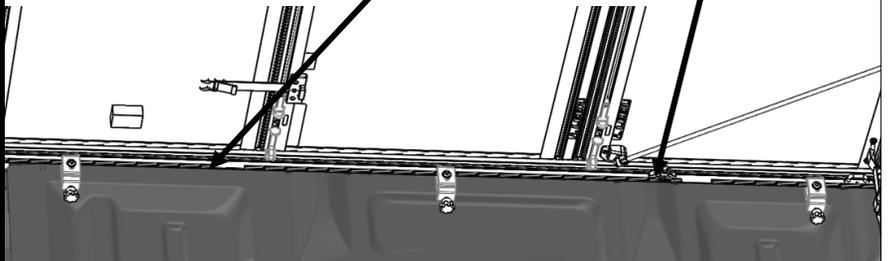
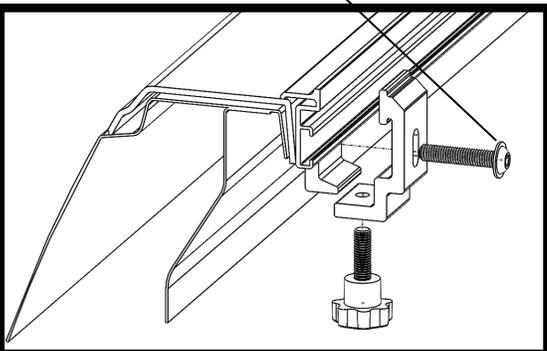
FLOWER
NUT

5 MM SCREW

STEP 1:

**USE THESE TWO LOCATIONS TO PLACE CLAMP
INSIDE BED CHANNEL RAIL AS SHOWN. TIGHT-
EN FLOWER NUT AS SHOWN BY HAND UNTIL
CONTACT IS MADE. (CLAMP KIT STYLES VARY)**

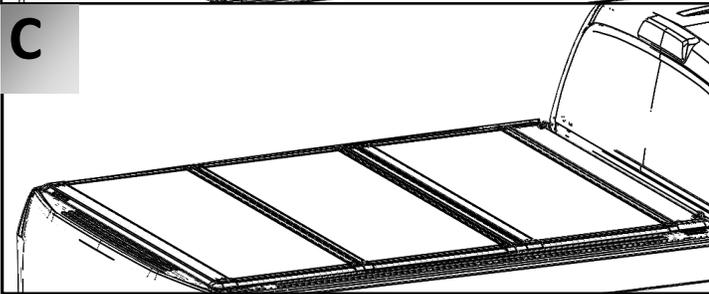
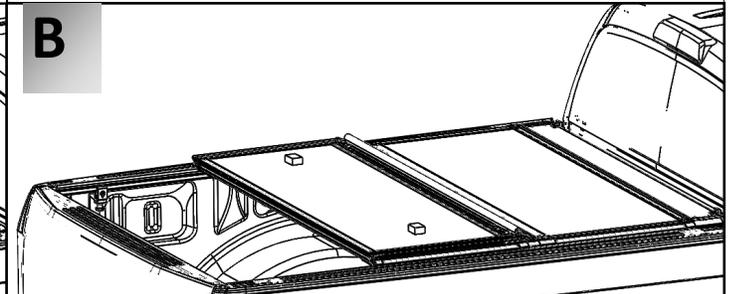
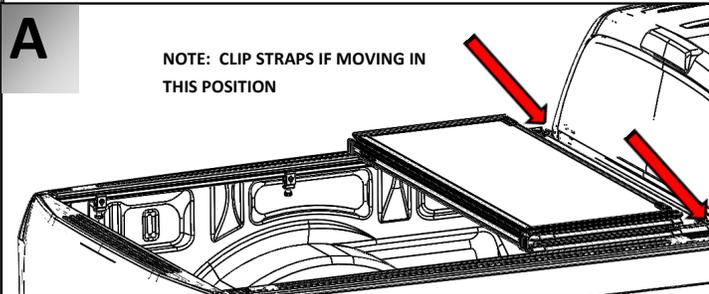
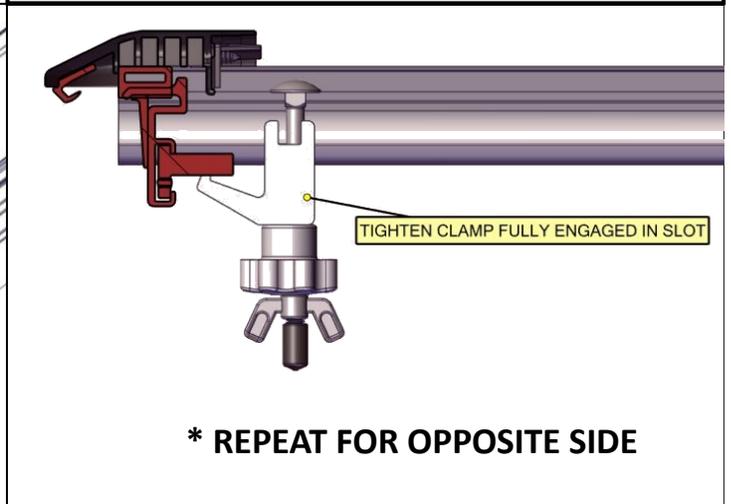
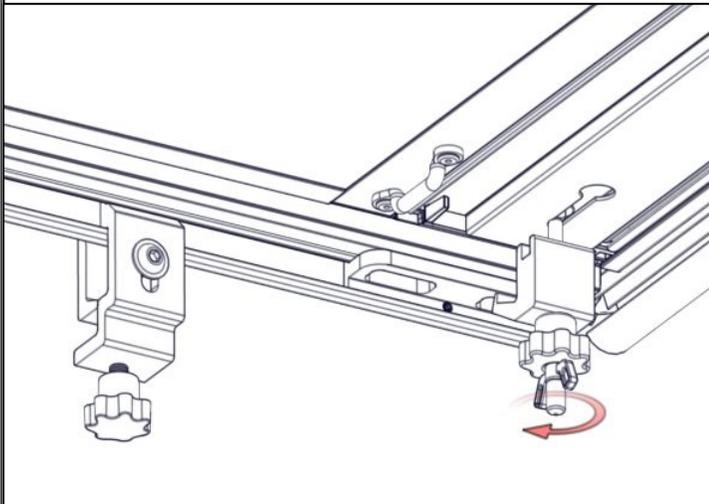
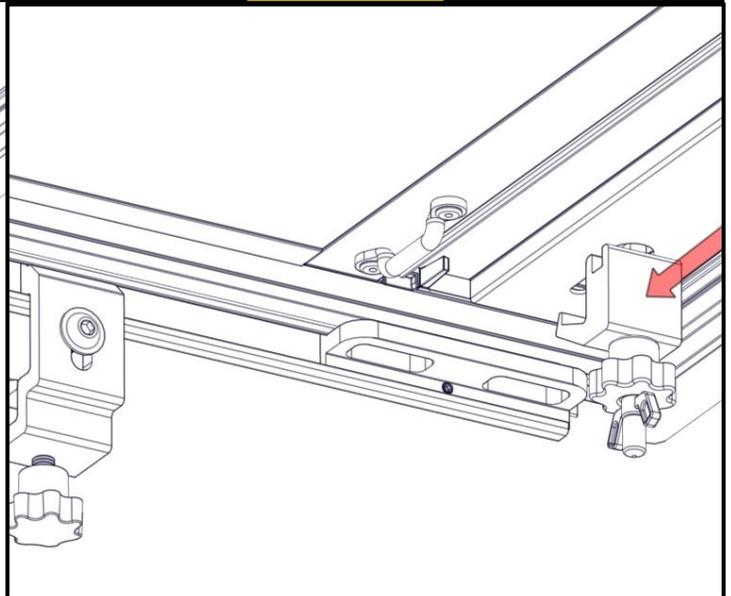
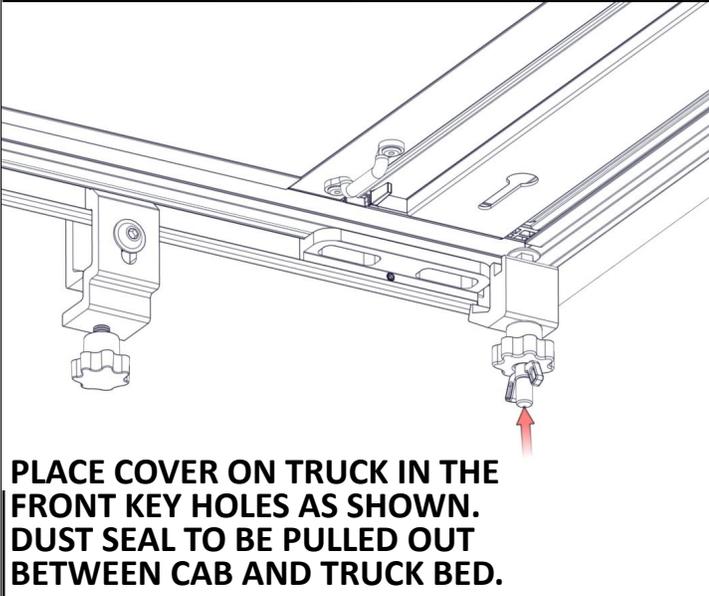
**STEP 2: TIGHTEN 5 MM ALLEN
SCREWS AS SHOWN. ONCE TIGHTENED
YOU MAY REMOVE THE FLOWER NUT
AND KEEP IF YOU NEED TO REINSTALL.
(REPEAT STEPS FOR RIGHT HAND SIDE)**



INSTALLATION INSTRUCTIONS

4 INSTALLING THE COVER

CAUTION
TWO
PERSON
LIFT

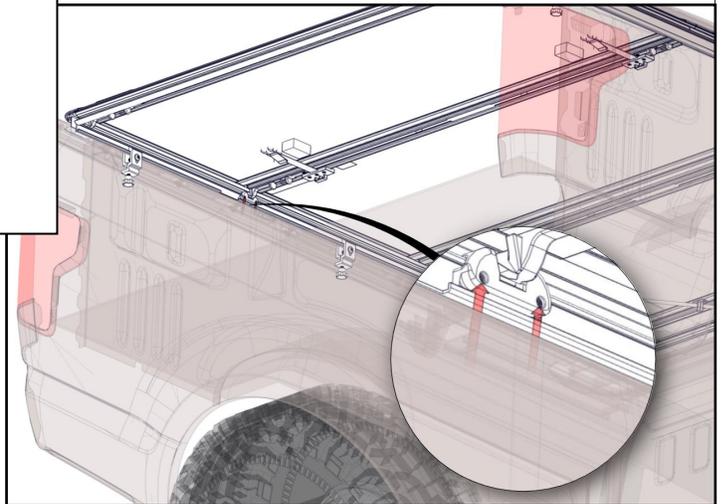
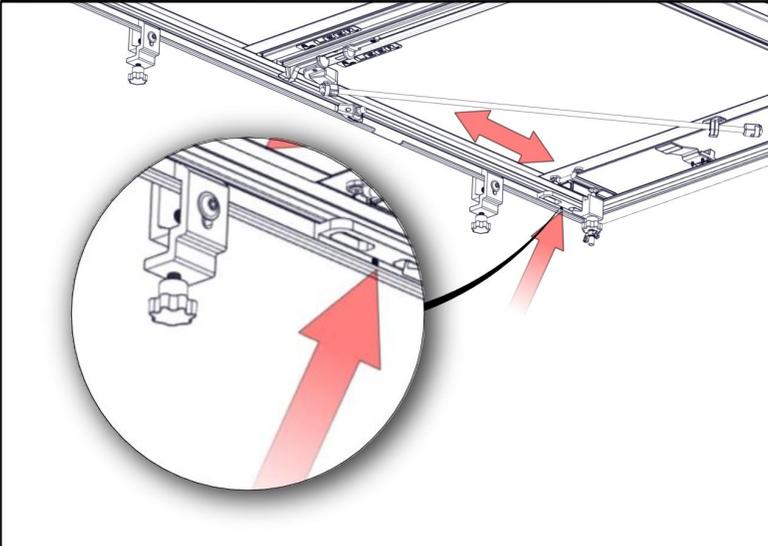


CAUTION CAUTION CAUTION

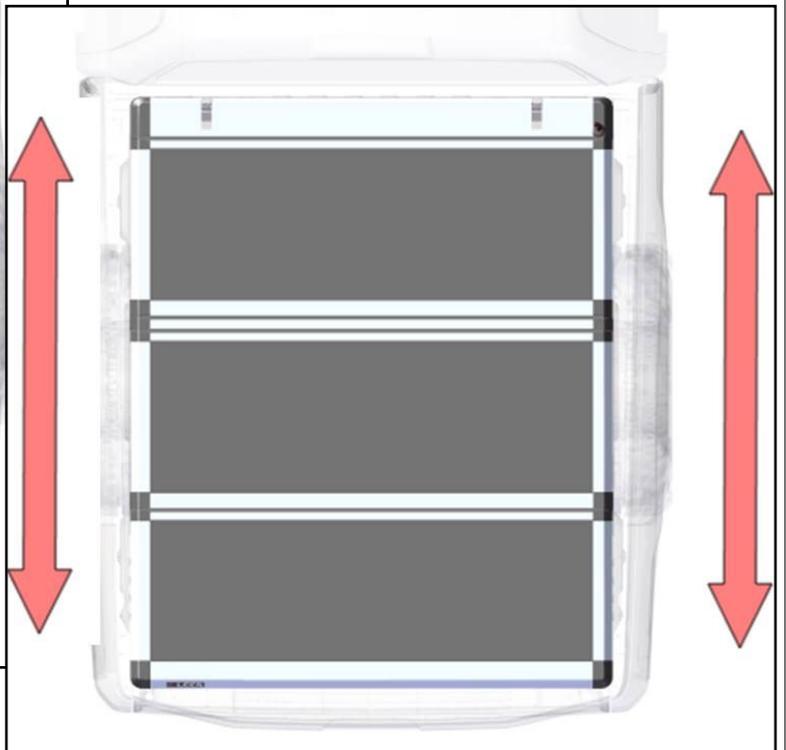
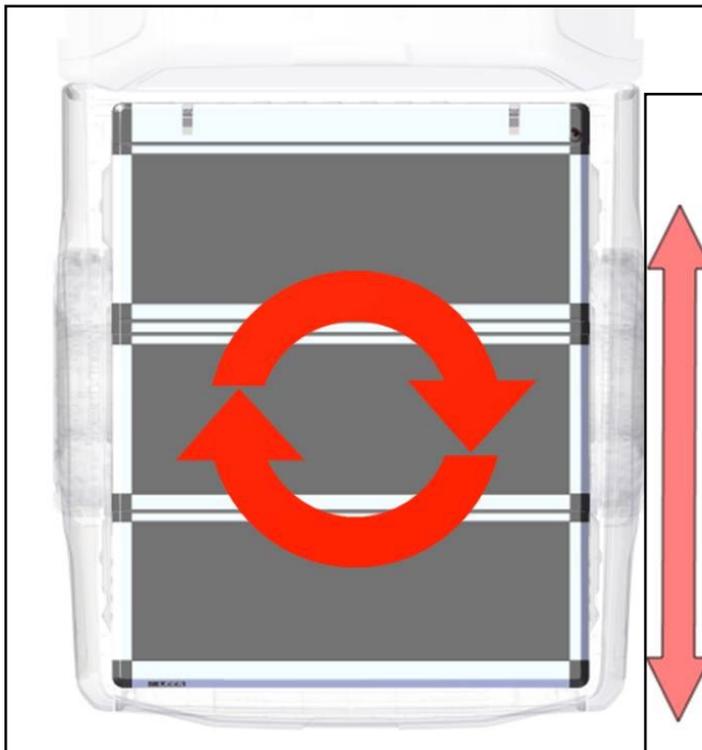
Tonneau cover must be secured at all points when vehicle is in motion. Keep cover completely closed or completely open, securely latched and/or with storage buckles when traveling. Serious personal and/or property damage can occur with an unsecured tonneau. Refer to installation guide for proper attachment and operation. Do not tow vehicle backwards with tonneau on vehicle. Remove any snow or foreign matter before folding/rolling cover. 203814 0911

FOLD DOWN THE COVER AS SHOWN FOR CYNC LATCH ENGAGEMENT.

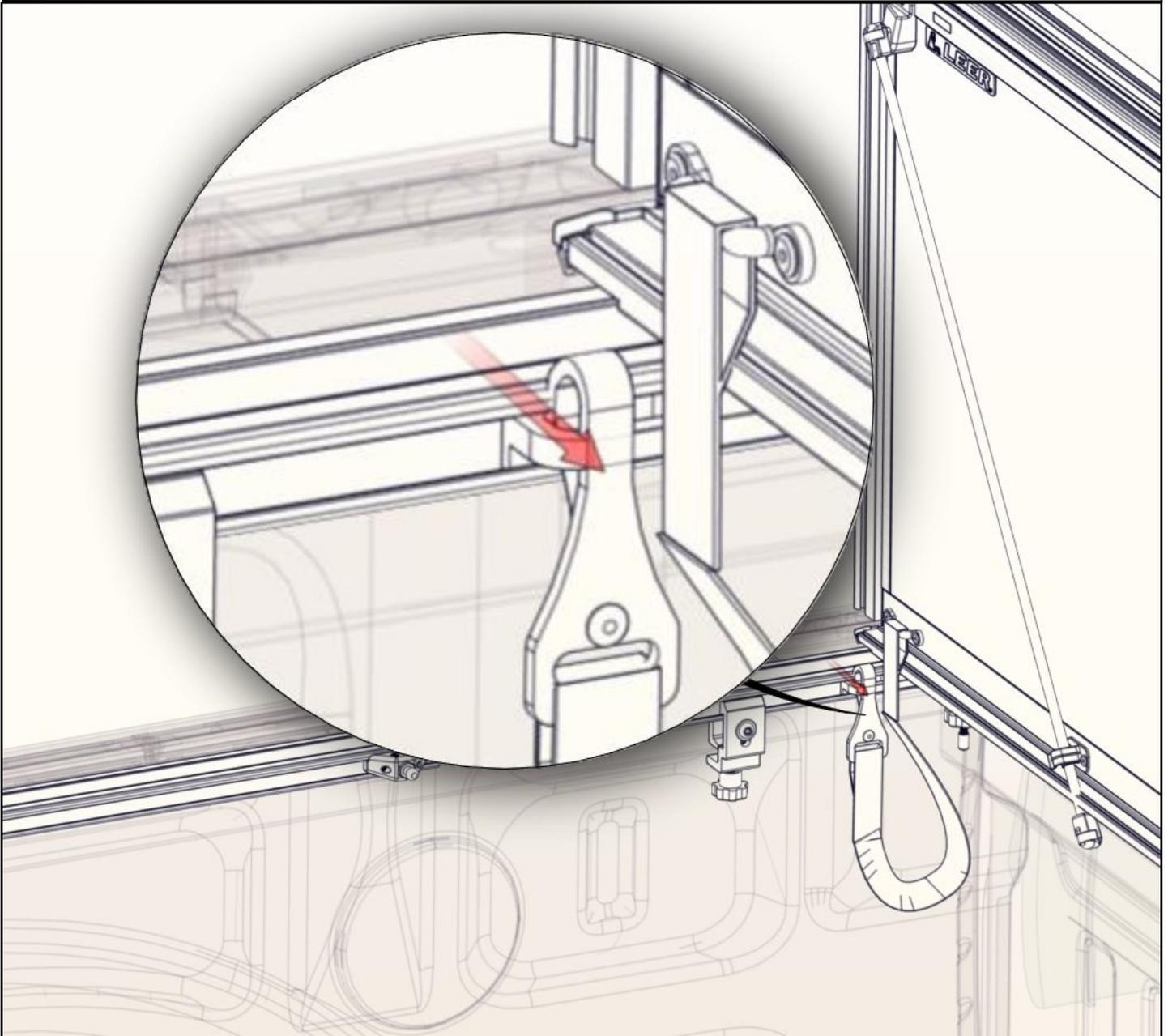
6 ADJUSTING FOR SQUARENESS (IF NEEDED)



1. LOOSEN SET SCREWS ON TIE DOWN LOOP AND LATCH LOCATOR ONE SIDE.
2. SHIFT COVER FORWARD OR AFT TO ADJUST SQUARENESS.



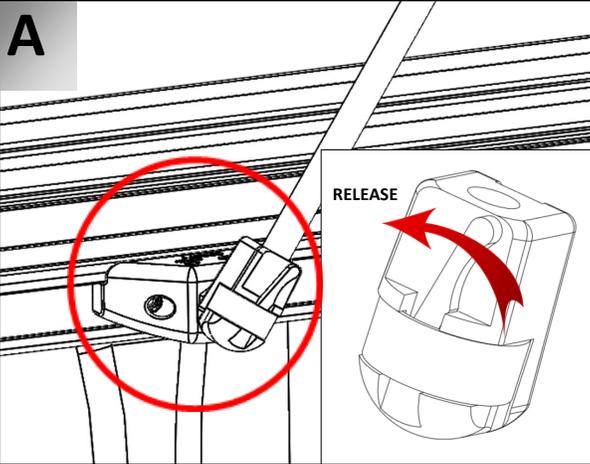
7 SECONDARY TIEDOWN



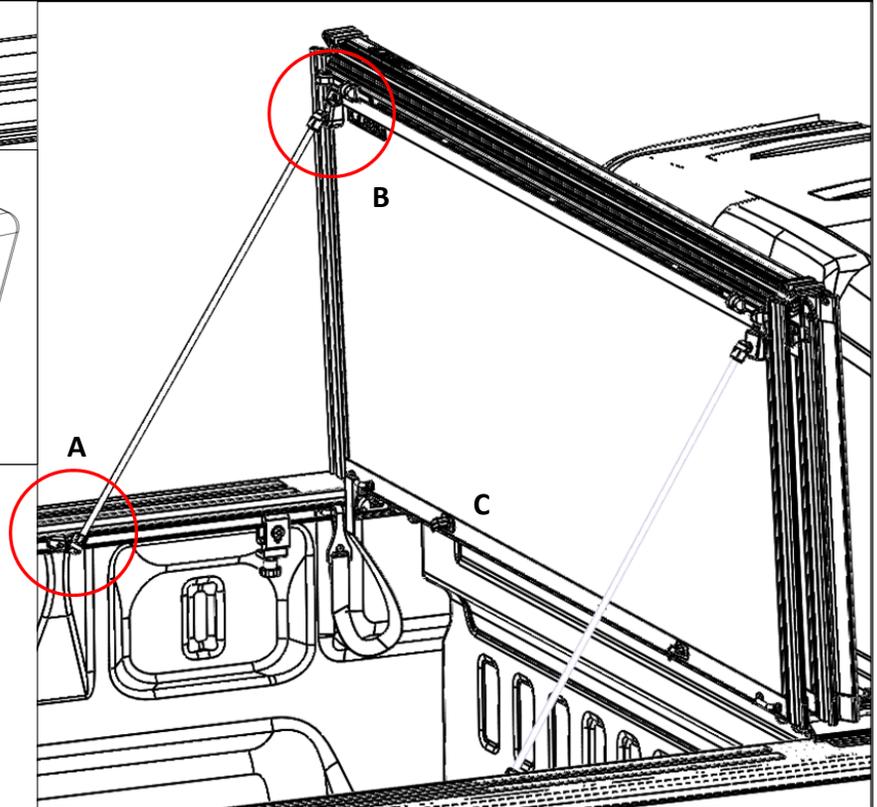
**SECONDARY TIEDOWN ON THE
RIGHT HAND SIDE OPERATION
IS IDENTICAL**

INSTALLATION INSTRUCTIONS

8 INSTALLING PROP RODS



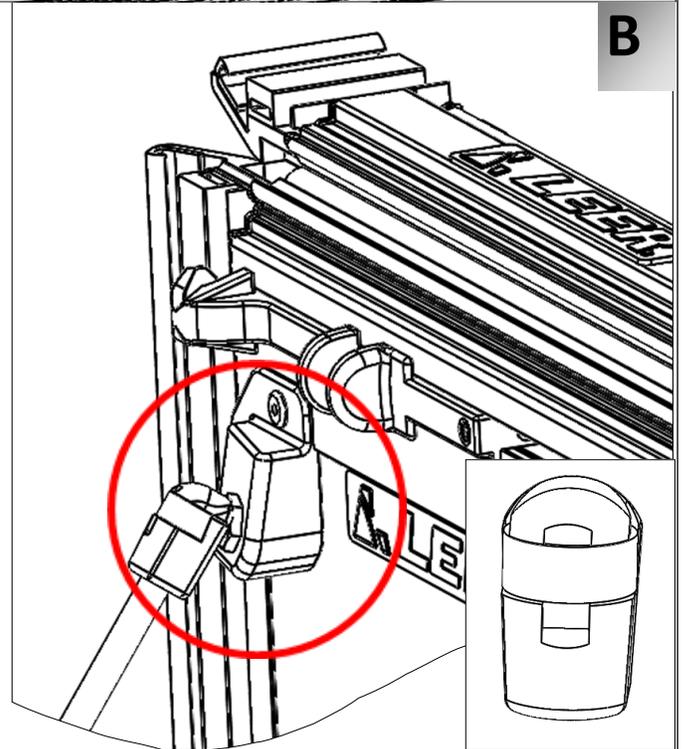
MOVABLE FITTING



-ATTACH THE FIXED-END BALL-FITTING "B" OF THE PROP ROD TO THE PROP ROD BASE INSTALLED ON THE PANEL. (SEE B) THESE WILL REMAIN HERE WHILE THE COVER IS AN OPEN OR CLOSED POSITION.

-PLACE THE ARM OF THE PROP ROD INTO THE PROP ROD CLIP "C" FOR THE CLOSED POSITION.

-PLACE THE ARM OF THE PROP ROD INTO THE BALL STUD "A" FOR THE OPEN POSITION.



FIXED-END BALL- FITTING

REPLACEMENT PARTS

HF350M Folding Tonneau Cover Replacement Parts Order Form

Name/Company _____	Phone _____
Address _____	Email _____
City _____	Truck Year/Make _____
State _____ Zip Code _____	Truck Bed Length _____

Please visit www.LEER.com to locate your nearest LEER Dealer for replacement parts and service.

IDENTIFIER	DESCRIPTION	QUANTITY	ITEM NUMBER	QTY ORDERED
A	LEER HF350M CLAMP KITS	1 EACH		
B	BALL STUD, 10MM, M8 X 1.25 MALE THREAD	1 EACH	203374	
C	CYNC LATCH KIT	1 EACH	205757	
D	PROP ROD CLIP KIT	1 EACH	208364	
E	PROP ROD ASSEMBLY	1 EACH		
F	ASSEMBLY, BUCKLE KIT	1 EACH	206185	
G	ROD RAIL BASE ASSEMBLY KIT	1 EACH	206186	
H	ASSEMBLY, TIE DOWN LOOP MOUNT KIT	1 EACH	206471	
I	FRONT LATCH LOCATOR ASSEMBLY KIT	1 EACH	206188	
J	HF350M SEAL KIT	1 EACH	208363	
K	TOYOTA FOAM RAIL SEAL	1 EACH	203422	

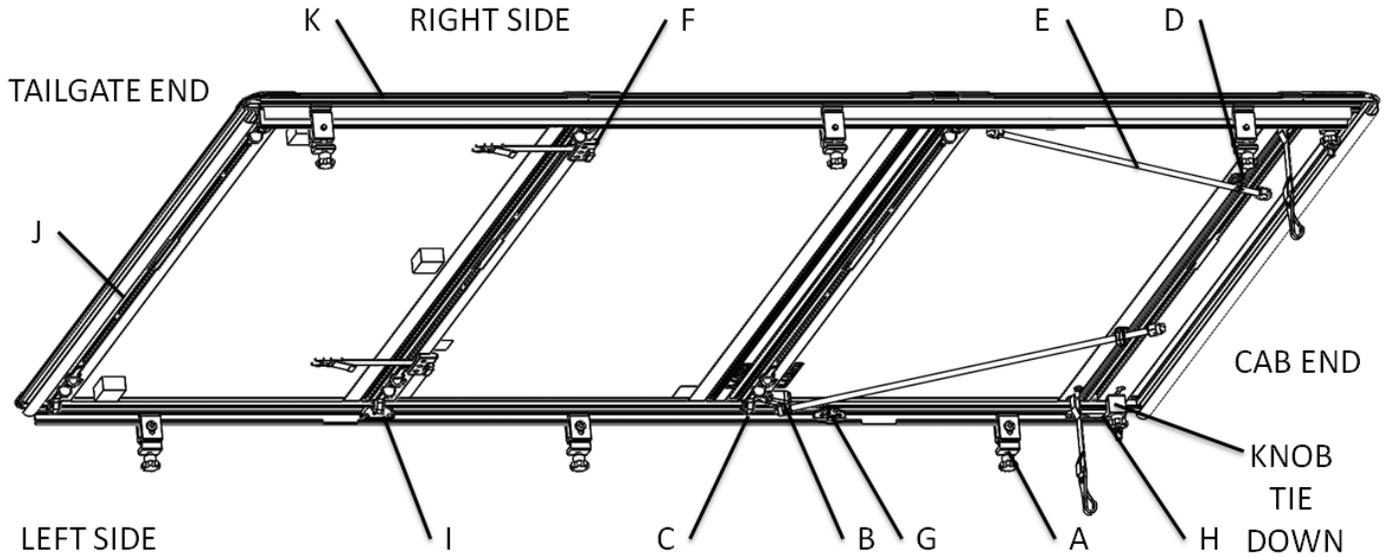


HF 350M

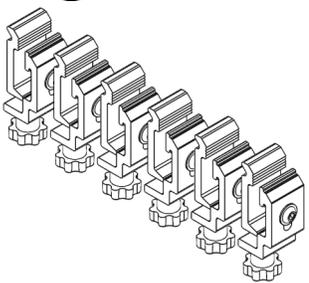
HF350M Folding Tonneau Cover Replacement Parts Order Form

	SKU	Truck Model	(E) Prop Rod Assembly	(A) Clamp Assembly
FORD	631404	56FF04 2004+ Ford F150 5'6"	205761	205776
	631405	66FF04 2004+ Ford F150 6'6"	205764	205776
	631179	69FS17 2017+ Ford Super Duty 6'9"	205765	205776
	631149	65FSD 2008-2016 Ford Super Duty 6'9"	205765	205776
CHEVY/GMC	631105	52GC15 2015+ GM Colorado/Canyon 5'2"	205760	206646
	631130	62GC15 2015+ GM Colorado/Canyon 6'2"	205763	206646
	631123	58GSO 2007-2013 GM Silverado/Sierra 5'8"	205762	205776
	631120	58GS14 2014+ GM Silverado/Sierra 5'8"	205762	206646
	631159	65GSO 2007-2013 GM Silverado/Sierra 6'6"	205764	205776
	631170	66GS14 2014+ GM Silverado/Sierra 6'6"	205764	206646
	631300	58GS19 2019+ GM Silverado/Sierra 5'8"	205762	206646
	631301	66GS19 2019+ GM Silverado/Sierra 6'6"	205764	206646
DODGE	631117	57DR09 2009 - 2018 Dodge Ram 5'7"	205761	205776
	631137	64DR09 2009 - 2018 Dodge Ram 6'4"	205763	205776
	631298	57DR19 2019+ Dodge Ram 5'7"	205761	205776
	631299	64DR19 2019+ Dodge Ram 6'4"	205764	205776
TOYOTA	631289	56TT14 2014+ Toyota Tundra 5'6"	205761	205781, 205776
	631290	66TT14 2014+ Toyota Tundra 6'6"	205764	205781, 205776
	631286	52TC16 2016+ Toyota Tacoma 5'2" w/ Track	205760	205780
	631288	62TC16 2016+ Toyota Tacoma 6'2" w/ Track	205763	205780
	631140	64TCDCT 2005 - 2015 Toyota Tacoma 5'4" w/ Track	205760	205779
	631201	77TC 2005 - 2015 Toyota Tacoma 6'5" w/ Track	205763	205779
NISSAN	631115	56NT16 2016+ Nissan Titan 5'6"	205761	205776, 205778
	631172	66NT16 2016+ Nissan Titan 6'6"	205764	205776, 205778
	631291	50NF13 2013+ Nissan Frontier 5' w/ Track	205760	205777
	631292	61NF13 2013+ Nissan Frontier 6'1" w/ Track	205763	205777

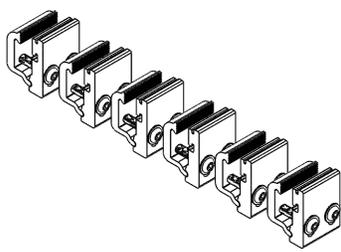
REPLACEMENT PARTS



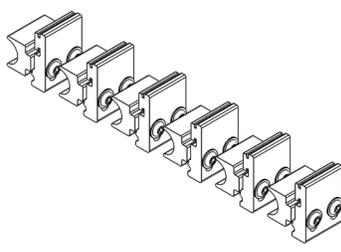
A LEER HF350M CLAMP KITS



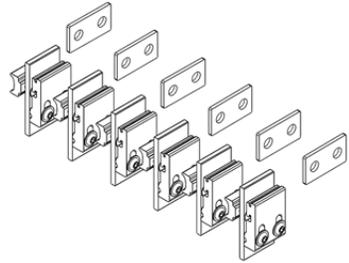
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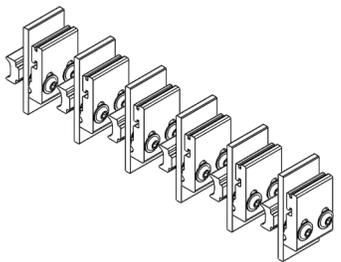
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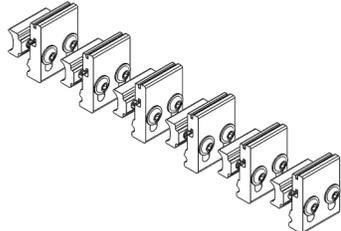
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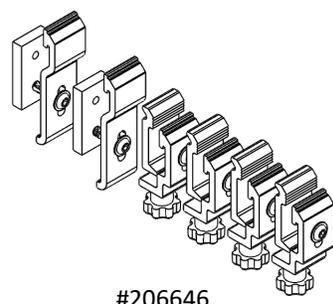
#205779



#205780



#205781



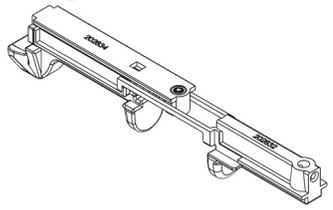
#206646

B BALL STUD



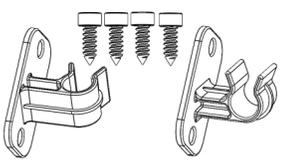
#203374

C CYNCR LATCH KIT



#205757

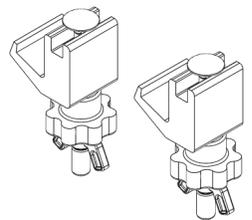
D PROP ROD CLIP KIT



#208364

KITS A BOX CONTENTS

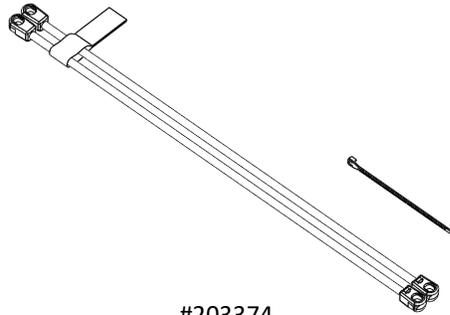
- 6 EACH CLAMP ASSEMBLY (STYLE VARIES PER CLAMP KIT)
- 2 EACH KNOB TIE DOWN
- 1 EACH BUTYL TAPE
- 1 EACH 2.5MM ALLEN WRENCH
- 1 EACH 5MM ALLEN WRENCH



REPLACEMENT PARTS

E

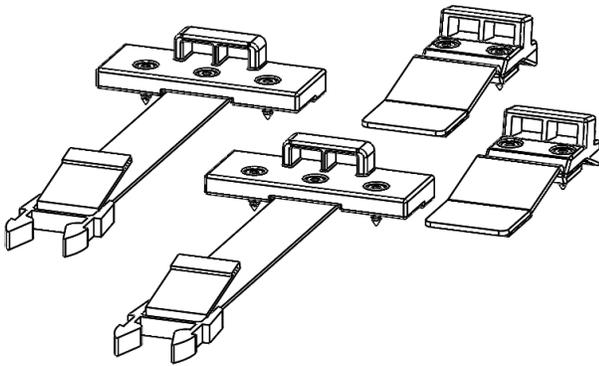
PROP ROD ASSEMBLY



#203374

F

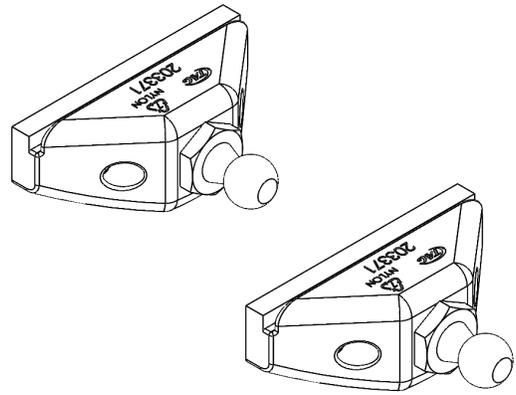
ASSEMBLY, BUCKLE KIT



#206185

G

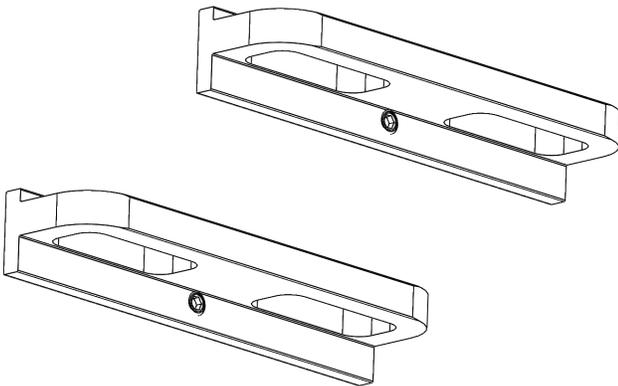
ROD RAIL BASE ASSEMBLY KIT



#206186

H

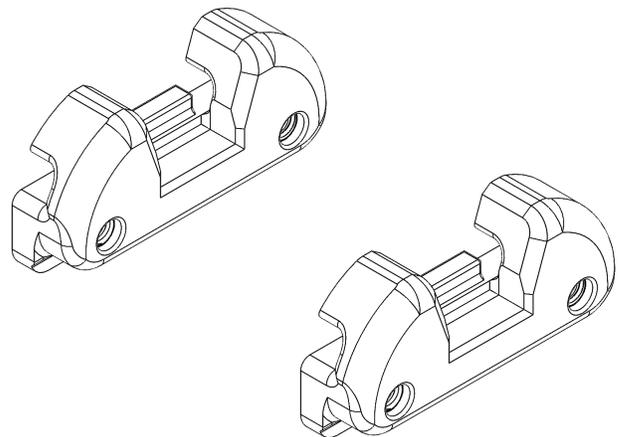
ASSEMBLY, TIE DOWN LOOP MOUNT KIT



#206471

I

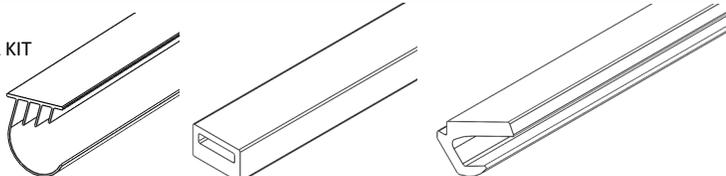
FRONT LATCH LOCATOR ASSEMBLY KIT



#206188

J

HF350M SEAL KIT



#208363

K

TOYOTA FOAM RAIL SEAL



#203422

3-YEAR LIMITED WARRANTY POLICY**COVERAGE:**

LEER®, a Division of Truck Accessories Group, LLC, warrants you, the original retail purchaser, that your LEER® HF350M hard tri-fold tonneau cover is free from defects in the material and workmanship. The warranty will void if the product has been damaged by accident, neglect, abuse, inappropriate use, improper installation or acts of God. LEER may, at our sole discretion, either repair or replace products that prove to be defective.

WARRANTY PERIOD:

This warranty shall apply for 3 years as long as the LEER® HF350M hard tri-fold tonneau is in the possession of the original purchaser on original truck and a proof of purchase (original sales receipt) is submitted.

LIMITATIONS:

The above warranty shall apply only if ALL of the following conditions are met.

1. The original purchase only is covered and is not transferable.
2. The LEER® HF350M hard tri-fold tonneau cover is on the original owner's truck.
3. The LEER® HF350M hard tri-fold tonneau cover is properly installed.
4. The LEER® HF350M hard tri-fold tonneau cover has not been modified.
5. Consequential damages, including damage to cargo or truck bed, are not covered.

NOT COVERED UNDER WARRANTY:

1. Blown Off Covers:

A. LEER will not warranty a LEER® HF350M hard tri-fold tonneau that comes off the truck while driving or by wind.

B. Consumer responsibility to check clamps before driving.

2. Paint damage to your truck.
3. Damage resulting from improper or careless unpackaging. Never open packaging with box cutter or any sharp instrument as it may scratch or damage contents.
4. Damage caused by hyperextending panel hinge usually caused by hauling cargo taller than the truck bed sidewall when cover is in the "closed" position.
5. Damage caused by improper use, operation outside the products specifications, or use other than the cover's intended application.
6. Failure to install and operate equipment according to the guidelines put forth in the installation manual.
7. Damage occurring during transit provided by 3rd party shipping, example UPS or FEDEX. Claims must be filed directly with 3rd party shipper.

THIS EXPRESS LIMITED WARRANTY IS THE SOLE AND EXCLUSIVE WARRANTY PROVIDED BY TRUCK ACCESSORIES GROUP, LLC FOR THIS PRODUCT. LEER DOES NOT MAKE AND HEREBY DISCLAIMS ANY AND ALL OTHER EXPRESS OR IMPLIED WARRANTIES, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTY OF MERCHANTABILITY AND THE IMPLIED WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE.

REPLACEMENT PARTS:

Contact a LEER Authorized Retailer for a list of replacement parts and cost or email LEERD2C@truckgroup.com.

SAFETY & CARE TIPS:

1. Take care of your equipment.
2. Periodically check your clamps for proper tension and make sure they are clamped down before traveling.
3. When you are riding with the cover in the folded open position, make sure the tie-down straps are fastened.
4. Periodic cleaning with mild soap and water only. Avoid use of abrasive pads or harsh cleaners as they can dull finish. Avoid use of chemicals and harsh fluids as they can damage hinges and seals voiding the warranty.

CLAIMS:

If you have any warranty issues, please contact a LEER Authorized dealer for assistance or email LEERD2C@truckgroup.com.

REGISTRATION:

Registering your LEER® HF350M is an important step to ensuring you get the best possible ownership experience. At the same time, we would like to better understand how your truck fits into your life. Feedback from LEER owners helps us design products that better fit your needs.

REGISTER TODAY AT: <http://www.leer.com/Leer-warranty-survey>.

P/N: #205792